

MOLD-REMOVAL CASTING METHOD AND APPARATUS

ABSTRACT

A process for the casting of metals includes the steps of providing a mold, delivering a molten metal into the mold, solidifying the molten metal, and removing at least a portion of the mold. The step of removing at least a portion of the mold begins before the step of solidifying the molten metal has been finished.

5 An apparatus to deliver a solvent to a mold is also provided.